

# Truckin' in the USA

• A Free Project Sheet •  
• NOT FOR RESALE •

QUILT 1



Featuring fabrics from the **Truckin' in the USA** collection by Chelsea Designworks for **STUDIO·e·fabrics**

## Fabric Requirements

(A) 4998-78 .....	1 panel
(B) 1351-Red Delicious**	5/8 yard
(C) 1351-Pigment White**	1/2 yard
(D) 5001-8 .....	1/4 yard
(E) 5006-1 .....	5/8 yard
(F) 1351-Denim**...	7/8 yard
(G) 5004-1 .....	1/4 yard
(H) 5005-1 .....	1/4 yard

(I) 5003-77 .....	1/2 yard
(J) 5006-88 .....	1/3 yard
(K) 5000-78 .....	2 1/8 yards
(L) 5006-77 .....	2/3 yard
Backing	
4999-18 .....	3 3/4 yards
* Includes Binding	
** Just Color! Collection	

## Additional Supplies Needed

Batting 65" x 73" (Recommended:  
Air Lite® Colour Me 100% Cotton)  
Piecing and sewing thread  
Quilting and sewing supplies

Quilt designed by Heidi Pridemore  
Finished Quilt Size 56 1/2" x 64 1/2"  
Skill Level: Advanced Beginner

Please check our website for pattern updates before starting this project.



## Fabrics in the Collection



Flag Panel - Multi Patriotic  
4997P-78



Blocks - Multi Patriotic  
4998-78



Patriotic Trucks - Red/Chambray  
4999-18



Border Stripe - Multi Patriotic  
5000-78



Small Tossed Trucks - Red  
5001-8



Four-Way States - Red  
5002-88



Large Star - Navy  
5003-77



Mini Banners - White  
5004-1



Typewriter State Words - White  
5005-1



Mini Stars - White  
5006-1



Mini Stars - Navy  
5006-77



Mini Stars - Red  
5006-88

## Select Fabrics from Peppered Cottons and Just Color!



Peppered Cottons  
Flame-16



Just Color!  
1351-Denim



Just Color!  
1351-Pigment White



Just Color!  
1351-Red Delicious

## Cutting

### Cutting Instructions

*Please note: All strips are cut across the width of fabric (WOF) from selvage to selvage edge unless otherwise noted.*

WOF= Width of Fabric • LOF = Length of Fabric

#### **Fabric A (4998-78 Blocks – Multi Patriotic):**

- Fussy cut (15) 6 ½" squares, centered on vehicle blocks.

#### **Fabric B (1351-Red Delicious Just Color! – Red Delicious), cut:**

- (5) 1 ½" x WOF strips, sub-cut (30) 1 ½" x 6 ½" strips.
- (8) 1 ½" x WOF strips, sub-cut (30) 1 ½" x 8 ½" strips.

#### **Fabric C (1351-Pigment White Just Color! – White), cut:**

- (8) 1" x WOF strips, sub-cut (30) 1" x 8 ½" strips.
- (6) 1" x WOF strips, sub-cut (30) 1" x 7 ½" strips.

#### **Fabric D (5001-8 Small Tossed Trucks – Red), cut:**

- (1) 4 ½" x WOF strip, sub-cut (5) 4 ½" squares.

#### **Fabric E (5006-1 Mini Stars – White), cut:**

- (5) 2 ⅞" x WOF strips, sub-cut (60) 2 ⅞" squares

#### **Fabric F (1351-Denim Just Color! – Denim), cut:**

- (5) 2 ⅞" x WOF strips, sub-cut (60) 2 ⅞" squares.
- (4) 2 ½" x WOF strips, sub-cut (60) 2 ½" squares.

#### **Fabric G (5004-1 Mini Banners – White), cut:**

- (1) 4 ½" x WOF strip, sub-cut (4) 4 ½" squares.

#### **Fabric H (5005-1 Typewriter State Words – White), cut:**

- (1) 4 ½" x WOF strip, sub-cut (6) 4 ½" squares.

#### **Fabric I (5003-77 Large Star – Navy):**

- (3) 2" x WOF strips. Sew the strips together end to end with diagonal seams and cut (2) 2" x 48 ½" strips.
- (3) 2" x WOF strips. Sew the strips together end to end with diagonal seams and cut (2) 2" x 43 ½" strips.

#### **Fabric J (5006-88 Mini Stars– Red), cut:**

- (3) 1 ½" x WOF strips. Sew the strips together end to end with diagonal seams and cut (2) 1 ½" x 51 ½" strips.
- (3) 1 ½" x WOF strips. Sew the strips together end to end with diagonal seams and cut (2) 1 ½" x 45 ½" strips.

#### **Fabric K (5000-78 Border Stripe – Multi Patriotic), cut:**

- (2) 6 ¼" x 69" LOF strips.
- (2) 6 ¼" x 61" LOF strips.

#### **Fabric L (5006-77 Mini Stars – Navy), cut:**

- (7) 2 ½" x WOF strips for the binding.

#### **Backing (4999-18 Patriotic Trucks – Red/Chambray), cut:**

- (2) 65" x WOF strips. Sew the strips together and trim to 65" x 73" to make the back.

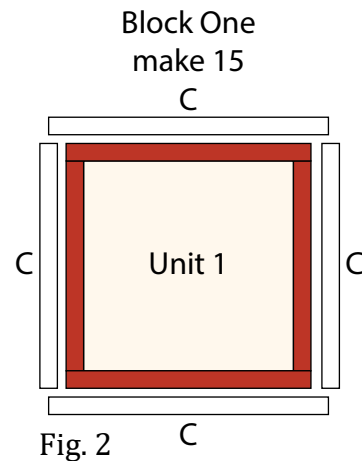
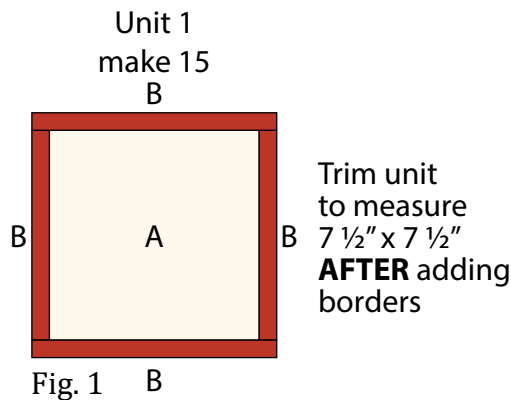
## Sewing

Sew using a  $\frac{1}{4}$ " seam allowance with right sides together (RST) unless otherwise indicated. Always press towards the darker fabric while assembling, unless otherwise noted by the arrows.

### Block Assembly

**Note: Pay attention to the unit orientations while assembling the various components.**

1. Sew (1)  $1\frac{1}{2}$ " x  $6\frac{1}{2}$ " Fabric B strip to each side of (1)  $6\frac{1}{2}$ " Fabric A square. Sew (1)  $1\frac{1}{2}$ " x  $8\frac{1}{2}$ " Fabric B strip to the top and to the bottom of the Fabric A square. Trim the block to measure  $7\frac{1}{2}$ " square to make (1) Unit 1 square (Fig. 1). Repeat to make (15) Unit 1 squares total.
2. Sew (1)  $1$ " x  $7\frac{1}{2}$ " Fabric C strip to each side of (1) Unit 1 square. Sew (1)  $1$ " x  $8\frac{1}{2}$ " Fabric C strip to the top and to the bottom of the Unit 1 square to make (1) Block One square (Fig. 2). Repeat to make (15) Block One squares total.



3. Place (1)  $2\frac{7}{8}$ " Fabric E square on top of (1)  $2\frac{7}{8}$ " Fabric F square, right sides together. Draw a line across the diagonal of the top square (Fig. 3). Sew  $\frac{1}{4}$ " away from each side of the drawn diagonal line (Fig. 3). Cut the (2) squares apart on the drawn diagonal line (Fig. 4) to make (2) half-square triangles. Trim the half-square triangles to measure  $2\frac{1}{2}$ " square to make (2) Unit 2 squares (Fig. 5). Repeat to make (120) Unit 2 squares total.

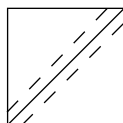


Fig. 3

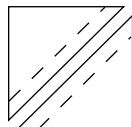


Fig. 4

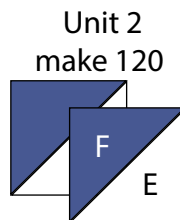


Fig. 5

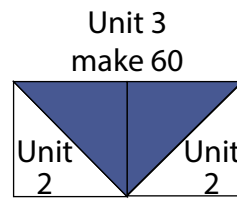


Fig. 6

4. Sew (2) Unit 2 squares together to make (1) Unit 3 strip (Fig. 6). Repeat to make (60) Unit 3 strips total.

5. Sew (1) 2 ½" Fabric F square to each end of (1) Unit 3 strip to make the top row. Repeat to make the bottom row. Sew (1) Unit 3 strip to each side of (1) 4 ½" Fabric D square to make the middle row. Sew the (3) rows together to make (1) Block Two square (Fig. 7). Repeat to make (5) Block Two squares total.

6. Repeat Step 5 and refer to Figures 8-9 for component identification and placement to make (6) Block Three squares and (4) Block Four squares.

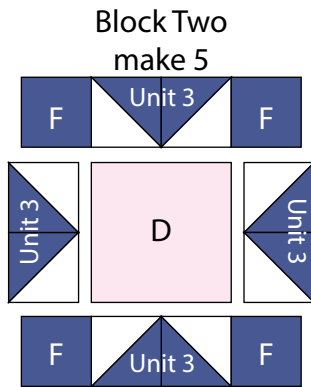


Fig. 7

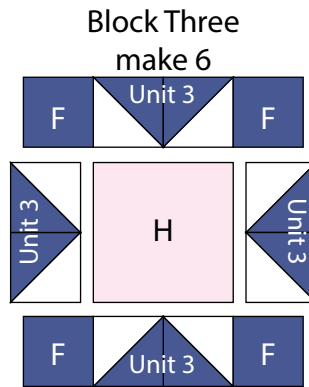


Fig. 8

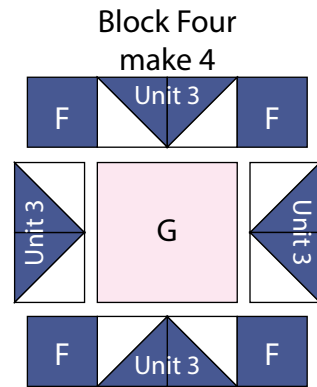


Fig. 9

## Quilt Top Assembly

*(Follow the Quilt Layout while assembling the quilt top.)*

7. Sew together (1) Block One square, (1) Block Two Square, (1) Block One square, (1) Block Three square and (1) Block One square, in that order, to make Row One.

8. Repeat Step 7 and follow the quilt layout for component identification and placement to make Rows Two through Six.

9. Sew the (6) rows together in numerical order to make the Center Block.

10. Sew (1) 2" x 48 ½" Fabric I strip to each side of the Center Block. Sew (1) 2" x 43 ½" Fabric I strip to the top and to the bottom of the Center Block.

11. Sew (1) 1 ½" x 51 ½" Fabric J strip to each side of the Center Block. Sew (1) 1 ½" x 45 ½" Fabric J strip to the top and to the bottom of the Center Block.

12. Center (1) 6 ¼" x 69" Fabric K strip on (1) side of the Center Block and pin in place. Start sewing the strip a ¼" from the top edge of the block and stop a ¼" from the bottom edge. **DO NOT TRIM THE EXCESS.** Repeat with the opposite side.

13. Repeat Step 12 to sew (1) 6 ¼" x 61" Fabric K strip to the top and to the bottom of the Center Block, making sure to stop and start ¼" away from each end of the block. To miter each corner, fold the Center Block on a diagonal, wrong side together. This should line up the strips from adjacent sides (Fig. 10).

14. Starting at the sewn seam (represented by the arrow in Figure 10), draw a 45-degree line to the edge of the fabric. Sew on the drawn line. Trim the excess fabric leaving a ¼" seam. Repeat this step with the remaining corners to make the quilt top.

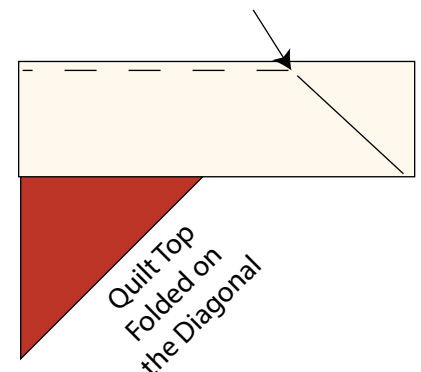


Fig. 10



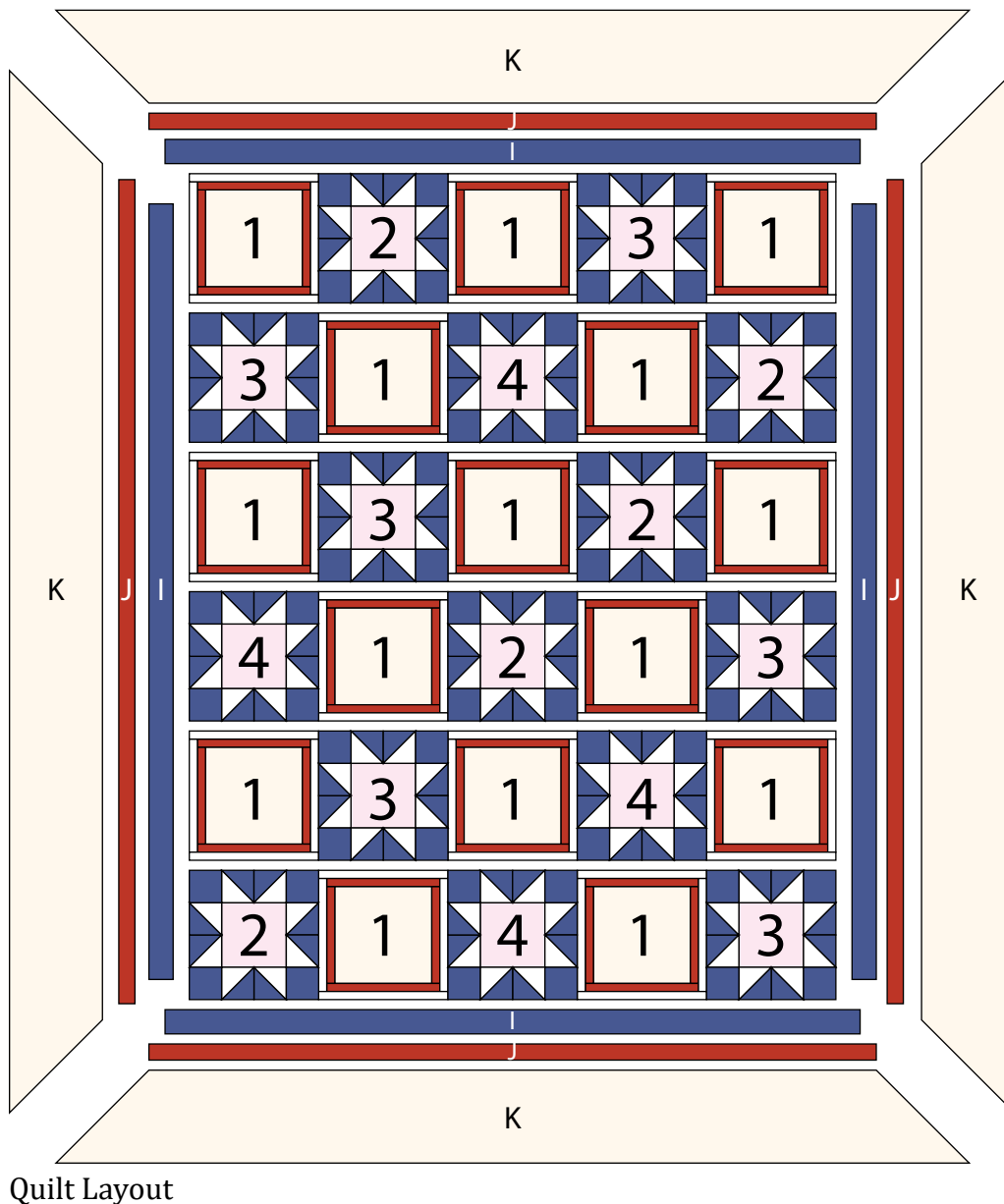
## Layering, Quilting and Finishing

15. Press the quilt top and 65" x 73" backing well. Layer backing (wrong side up), batting, pressed quilt top (right side up) and baste. Quilt as desired and trim excess batting and backing when quilting is complete.

## Binding

16. Cut the ends of the (7) Fabric L binding strips at a 45-degree angle and sew end to end to make (1) continuous piece of binding. Fold in half lengthwise and press wrong sides together.

17. Sew the binding to the front of the quilt, raw edges together. Turn the folded edge to the back, and hand stitch in place.



Every effort has been made to ensure that all projects are error free. All the information is presented in good faith, however no warranty can be given nor results guaranteed as we have no control over the execution of instructions. Therefore, we assume no responsibility for the use of this information or damages that may occur as a result. When errors are brought to our attention, we make every effort to correct and post a revision as soon as possible. Please make sure to check [www.studioefabrics.net](http://www.studioefabrics.net) for pattern updates prior to starting the project. We also recommend that you test the project prior to cutting for kits. Finally, all free projects are intended to remain free to you and are **not for resale**.